PRODUCT UPDATE (PU)

- BULLETIN : PU-23-01 October 12, 2023 (3 pages)
- SYSTEM : Electrical
- AFFECTED TANKS: 621G (SK8SC-005 to -009), 725 Articulated Truck (SN SK5AT-009 to -0016), 730 Articulated Truck (SN SK6AT-003 to -0019), 740 Articulated Truck (SN SK8AT-005 to -0010), 745 Articulated Truck (SN SK9AT-001 and SK9AT-004)
- **REASON** : Truck will not start. Active Code on Chassis ECM (Shift hoist voltage high); Spray King IFM controller not broadcasting voltage to shift hoist circuit. Failure: Possible water intrusion at IFM power and ground connector causing failure (Con17).
- **COMPLETION** : Inspect, replace connector, pins, and install wire seals. Reuse two cavity plugs.

PRODUCT UPDATE

- Parts needed:
- 1 174507-8 Connector
- 4 1928300600
- 2 1241388 16ga terminal
- 2 1243962 14ga terminal

Crimping tool needed. Manufacture-ABN part# 6231





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Instructions:





Missing wire seals. In connector CON17 main power into IFM controller.

Below: water intrusion corroding wire.





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Pin to wire connection failure.



Repair completed.

For more information, email sprayking@holtmfg.com.

